

AW5A91K5T221-30 - Drives

Installation instructions

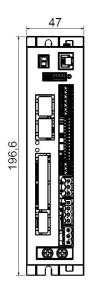


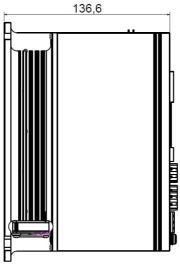
Refer to installation use and maintenance manual for more information.

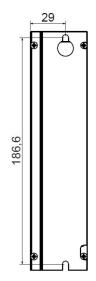
Brushless AC Servo drive technical data:

- AC power supply: 85-265Vac monophase or triphase
- DC logic supply: 24 Vdc (mandatory and isolated)
- Phase current: continuous up to 5.2 Arms (peak of 12 Arms for 2s max with DCmax = 30%)
- Chopper frequency: ultrasonic 40KHz
- Protections against: over current, over/under voltage, overheating, short circuit between motor phase-to-phase and phase-to-ground
- Profinet communication interface
- Incremental Encoder Input: 5V Differential (RS422) or 5V single-ended TTL/CMOS
- Hall Signals Input: 5V single-ended TTL/CMOS
- Incremental Encoder Output: 5V Differential (RS422)
- Absolute Encoder Input: 5V BiSS-C or SSI interface
- Service SCI interface for programming and real time debugging
- Safe Torque Off (STO) inputs (opto-coupled)
- 4 digital inputs (opto-coupled)
- 3 digital outputs (opto-coupled)
- Dimensions: 196.6 x 136.6 x 47 mm (without connectors)
- Protection degree: IP20
- Pullution degree 2
- Overvoltage Category III
- Short Circuit Current: 5 KA
- Protection Class: Class I Equipment
- Working temperature 5°C ÷ 50°C ; Storage temperature -25°C ÷ 55°C
- Humidity: 5% ÷ 85% not condensing

Mechanical data







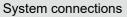




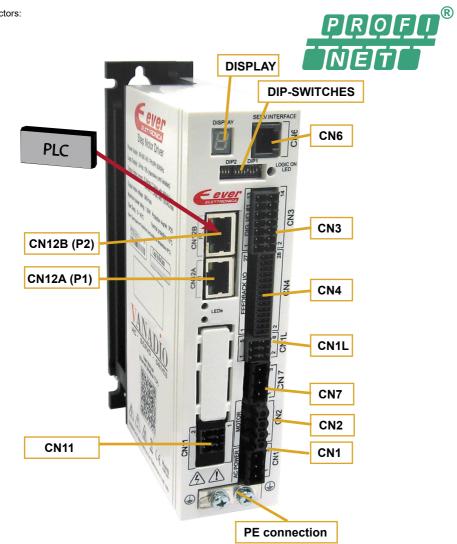
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SIL3

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Connectors:



System connections

CN1: AC	CN1: AC Power supply						
3 position	ns, pitch 5	.08mm single ro	w, PCB header connector				
CN1.1	ACin	PWR_IN	AC power supply input				
CN1.2	ACin	PWR_IN	AC power supply input				
CN1.3	ACin	PWR_IN	AC power supply input				

CN2: Mo	otor conne	ection		
4 position	ns, pitch 5	.08mm single ro	ow, PCB socket connector	
CN2.1	V	PWR_OUT	Motor output phase V	/
CN2.2	U	PWR_OUT	Motor output phase U	J
CN2.3	W	PWR_OUT	Motor output phase V	V

System connection

CN1L: 2	CN1L: 24Vdc Logic Supply and STO inputs					
6 position	ns, pitch 3.5m	m double rov	v, PCB header connector			
CN1L.1	VLOG -	PWR_IN	Negative DC logic supply input			
CN1L.2	VLOG +	PWR_IN	Positive DC logic supply input			
CN1L.3	ST01 -	PWR_IN	STO1 input negative side			
CN1L.4	STO1 +	PWR_IN	STO1 input positive side			
CN1L.5	STO2 -	PWR_IN	STO2 input negative side			
CN1L.6	STO2 +	PWR_IN	STO2 input positive side			
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LOGIC 24 Vdc MANDATORY and ISOLATED

CN6: Service SCI Interface

RJ11, 6P4C, PCB header connector					
CN6.1	TX/RX	Transmit / Receive Line			
CN6.2 DE/RE Drive Emable Negated /Receive Enabl					
CN6.3	+5V	+5V power out			
CN6.4 GND GND power out					
1 This connection is only possible					

This connection is <u>only</u> possib with hardware and software provided by Ever.

CN7: Breaking resistor

3 position, pitch, 5.08 mm single row connector						
CN7.1	+ <u>DC_</u> BUS	PWR_OUT	DC_BUS output			
CN7.2	EXT_RES	PWR_IN	External braking resistor input			
CN7.3	INT_RES		Reserved pin			

CN11: 24Vdc Profinet Supply

6 positions, pitch 3.5mm double row, PCB header connector							
CN11.1	VSS_EXP	PWR_IN	R_IN Negative DC Profinet supply input				
CN11.2	VIN_EXP	PWR_IN	Positive DC Profinet supply input				
CN11.3	N.C.		Not connected				
CN11.4	N.C.		Not connected				
CN11.5	N.C.		Not connected				
CN11.6	N.C.		Not connected				

24 Vdc MANDATORY and ISOLATED

CN12A e CN12B: Profinet interface RJ45, 8 positions shielded, PCB header connector

Dual RJ45 connectors (IN-OUT) 100BASE-TX (100 Mb/sec) ports Accept standard Ethernet cable (CAT5 or higher)

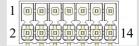


CN12A (P1)



CN12B (P2)

CN3: Digital Inputs / Outputs #1						
14 positio	14 positions, pitch 3.5mm double row, PCB header connector					
CN3.1	VSS#1	PWR_IN	Negative supply for digital outputs B0 on CN3			
CN3.2	V-OUT	PWR_IN	24Vdc supply for digital outputs B0 on CN3			
CN3.3	B0_OUT0	DIG_OUT	PNP digital output B0_OUT0			
CN3.4	B0_OUT1	DIG_OUT	PNP digital output B0_OUT1			
CN3.5	B0_OUT2	DIG_OUT	PNP digital output B0_OUT2			
CN3.6	N.C.		Not connected			
CN3.7	-B0_IN0	DIG_IN	Digital input B0_IN0 negative side			
CN3.8	+B0_IN0	DIG_IN	Digital input B0_IN0 positive side			
CN3.9	-B0_IN1	DIG_IN	Digital input B0_IN1 negative side			
CN3.10	+B0_IN1	DIG_IN	Digital input B0_IN1 positive side			
CN3.11	-B0_IN2	DIG_IN	Digital input B0_IN2 negative side			
CN3.12	+B0_IN2	DIG_IN	Digital input B0_IN2 positive side			
CN3.13	-B0_IN3	DIG_IN	Digital input B0_IN3 negative side			
CN3.14	+B0_IN3	DIG_IN	Digital input B0_IN3 positive side			



CN4: Fe	edback con	nection		
28 posit	ion, pitch 2.54	Imm doubl	e row, PCB header connector	
CN4.1	Shield	/	Cable shield connection for feedback interface	
CN4.2	Shield	/	Cable shield connection for feedback interface	
CN4.3	N.C.		Not connected	
CN4.4	N.C.		Not connected	
CN4.5	DATA-	DIG_IN	Absolute encoder data input negative	
CN4.6	DATA+	DIG_IN	Absolute encoder data input positive	
CN4.7	CLK-	DIG_OUT	Absolute encoder clock output negative	
CN4.8	CLK+	DIG_OUT	Absolute encoder clock output positive	
CN4.9	HALL_C	DIG_IN	Hall signal C input	
CN4.10	HALL_B	DIG_IN	Hall signal B input	
CN4.11	HALL_A	DIG_IN	Hall signal A input	
CN4.12	T_MOT	AN_IN	Temperature motor input	
CN4.13	ENCZ-	DIG_IN	Encoder Zero differential input negative	
CN4.14	ENCZ+	DIG_IN	Encoder Zero differential input positive	
CN4.15	ENCB-	DIG_IN	Encoder Phase B differential input negative	
CN4.16	ENCB+	DIG_IN	Encoder Phase B differential input positive	
CN4.17	ENCA-	DIG_IN	Encoder Phase A differential input negative	
CN4.18	ENCA+	DIG_IN	Encoder Phase A differential input positive	
CN4.19	0VE	PWR_OUT	Negative side of supply	
CN4.20	+5E	PWR_OUT	+5Vdc power supply output	
CN4.21	OUT_ENCZ-	DIG_OUT	Encoder Zero differential output negative	
CN4.22	OUT_ENCZ+	DIG_OUT	Encoder Zero differential output positive	
CN4.23	OUT_ENCB-	DIG_OUT	Encoder Phase B differential output negative	
CN4.24	OUT_ENCB+	DIG_OUT	Encoder Phase B differential output positive	
CN4.25	OUT_ENCA-	DIG_OUT	Encoder Phase A differential output negative	
CN4.26	OUT_ENCA+	DIG_OUT	Encoder Phase A differential output positive	
CN4.27	0VE	PWR_OUT	Reference ground for feedback interface	
CN4.28	0VE	PWR_OUT	Reference ground for feedback interface	

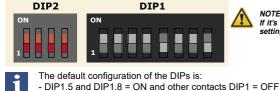


Service SCI connection



Dip-Switched Settings

- DIP2 = OFF



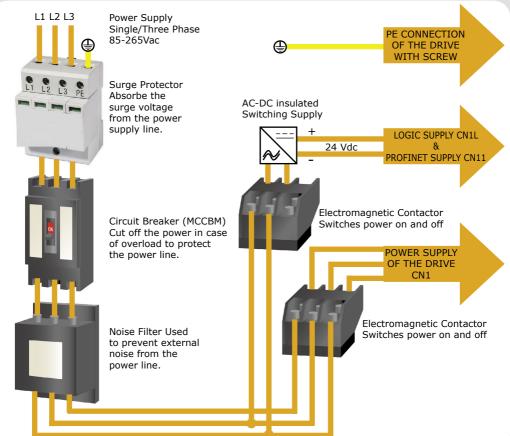
NOTE: the device reads the Dip-Switches only during the Power up. If it's necessary a setting change, shut down the system, change the settings and start up the system again to make the changes operating.

The fuctionality of the Dip-Switches depends on the Firmware installed on the drive (Refer to the Software Manual).

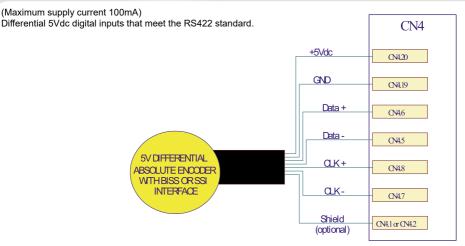
Display Status

Operational statuses and their signals Ł Missing Operating System: no software application stored on drive U Firmware update: Updating of new software in progress. Initialization: the drive executes the start-up procedure (a few seconds after the start-up procedure has begun). S Correct functioning -+ Voltage of the DC bus near to the limit value (minimum or maximum) 51+ Drive temperature is near to the maximum value Sa+ /3 Warning: EEprom near Write Overrun Si + 8 Warning: EEprom near End of Life **Hashing** Enable OFF, current zero flashing Inominal not computed **a**n+ 8 Error: expired eePLC software trial **Si+** 7 Error: Security intervention of watchdog **-**+ Error: Internal Software Error **F**1+ 6 Error: Missing calibration values **/ H**+ / H Error: Management EEPROM **Fi**+ 😣 EEPROM fail Error: eePLC application error Si+ S **Si +** Error: EEprom Write Overrun 🗐 + 🔡 Error: Feature Unavailable (the application tried to use a feature that is not available in the current drive configuration) **9**4+ A Open motor phases 9+ Over/under voltage 9+ S Over current on the motor output **-**+ Over temperature of the drive Missing Torque Enable ("missing Safe Torque Off") 84+ **9**+ Drive over power protection and/or current regulation out of range 94+ eePLC User Protection (generated by setting bit #0 of eePLC_User_Settings) **9**+ 9 Motor feedback error

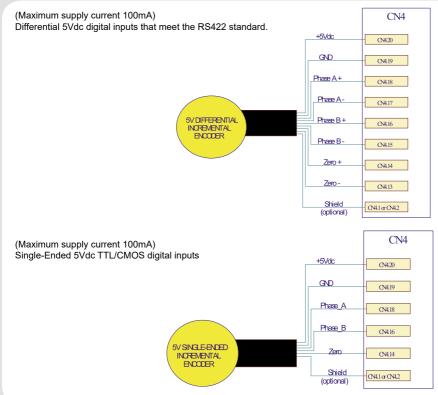
Power & Logic Supply connections



Absolute Encoder input connection

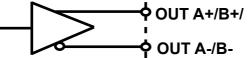


Incremental Encoder input connection

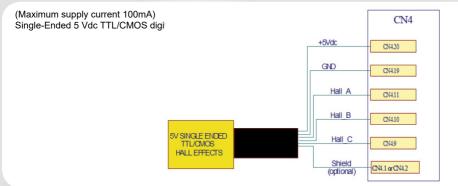


Incremental Encoder output connection

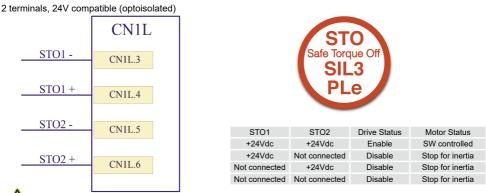
Outputs reports the used interface for encoder input: Differential or Single-Ended. Differential 5V digital outputs that meets RS422 stardard.



Hall signals input connection



Safe Torque Off inputs (STO)



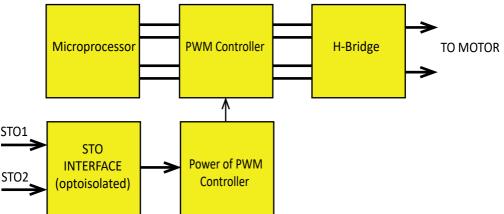
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STO inputs are optoisolated, shall not be used the same 24 Vdc of logic supply for their connection.

Safety specifications			
Safety function	STO	Safe Torque Off	
Category		In according with EN ISO 13849-1	
Performance Level		In according with EN ISO 13849-1	
Safety Integrity Level	SIL3	In according with EN ISO 13849-1 table 3	
DCavg [%]	99	Average Diagnostic Coverage	
PFH _D [1/h]	6.44 x 10 ⁻⁹	Probability of dangerous failure per hour	
T Service Life [Years]	20	In accordance with EN ISO 13849-1	
Type test	The STO function has t	peen certified by an independent testing body.	

Refer to the "Safety Manual_STO on SW5-AW5 Series" for more details of the Safe Torque Off function characteristics.

Principle of operation:



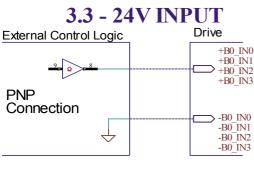
The drive has a safety feature that is designed to provide the Safe Torque Off (STO) function as defined in IEC 61800-5-2. Two input signlas are provided which, when not connected, prevent the upper and lower devices in the PWM outputs from being operated by the digital control core. This provides a positive OFF capability that cannot be overridden by the control firmware, or associated hardware components. When both STO signals are activated (current is flowing in the input diodes of the optocouplers), the control core will be able to control the on/off state of the PWM outputs.

If not using the STO feature, both signals must be connected to a 24Vdc supply in order enabled the drive.

If a drive in operation mode is disabled by STO signal, it immediately finish to produce torque but the motor continues to run by inertia until it can stop.



Differential PNP, NPN and Line Driver type.



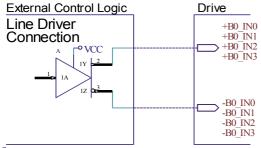
B0_IN0 and B0_IN1				
Characteristics	MIN.	MAX.	Unit	
Supply voltage	2 ⁽¹⁾	24	Vdc	
Inputs frequency		10	kHz	
Threshold switching voltage	1.61 ⁽¹⁾		Vdc	
Current at 2 Vdc ⁽¹⁾		2.53	mA	
Current at 3.3 Vdc		5.84	mA	
Current at 5 Vdc		6.28	mA	
Current at 24 Vdc		8.75	mA	

External Control Logic	Drive
	 +B0_IN0 +B0_IN1 +B0_IN2 +B0_IN3
2	-B0_IN0 -B0_IN1 -B0_IN2 -B0_IN3

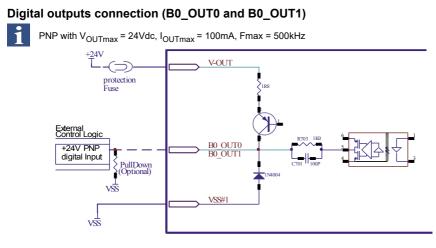
ounone aco vao		0.20	
Current at 24 Vdc		8.75	mA
B0_IN2 and	d B0_IN	3	
Characteristics	MIN.	MAX.	Unit
Supply voltage	2 ⁽¹⁾	24	Vdc
Inputs frequency		500	kHz
Threshold switching voltage	1.61 ⁽¹⁾		Vdc
Current at 2 Vdc ⁽¹⁾		2.53	mA
Current at 3.3 Vdc		5.84	mA
Current at 5 Vdc		6.28	mA

(1) N.B.: it's recommended to use 2 Vdc digital inputs only in differential Line-Driver configuration to have more noise immunity.

2 - 24V INPUT



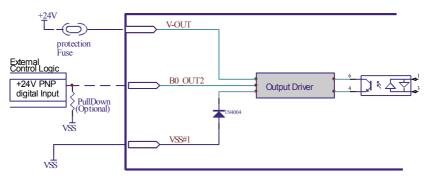
Rev. 0.1.01



Digital output connection (B0_OUT2)

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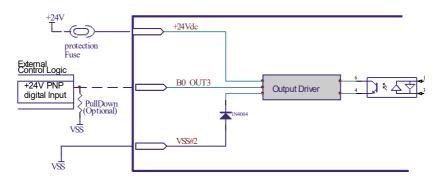
PNP with V_{OUTmax} = 24Vdc, I_{OUTmax} = 1.3A , Fmax = 1kHz



Digital output connection (B0_OUT3)



PNP with V_{OUTmax} = 24Vdc, I_{OUTmax} = 500mA , Fmax = 1kHz



Braking resistor connection

Internal circuit drives external breaking resistor when the mechanical energy of the motor is converted back into electrical energy that must be dissipated before it charges the internal capacitors to an overvoltage condition. Cut-In Voltage +DC_BUS > 390 Vdc : output is on, external breaking resistor is dissipating energy Drop-Out Voltage +DC_BUS < 380 Vdc : output is off, regen resistor not dissipating energy Tolerance ±2 Vdc for either Cut-In or Drop-Out voltage DC Bus Capacitance : 750uF

Input voltage	Energy Absorpion Capacity of the DC Bus	
120Vac	46.24 joules	
230Vac	17.36 joules	

- INTERNAL RESISTOR CN7.2 and CN7.3 MUST be connected with the jumper bar (as default).

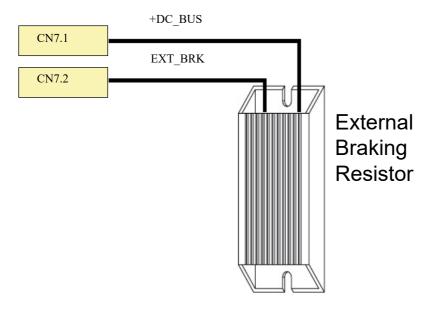
CN7.1 MUST remain disconnected when the internal breaking resistor is used.

The drive is equipped with an internal breaking resistor of 47Ω 50W (drive mounted on appropriate heatsink). In some applications, the internal regeneration resistor might not be enough to absorb all foldback current. In these cases, a larger wattage regeneration resistor needs to be connected externally, to prevent drive from over voltage warnings.

- EXTERNAL RESISTOR

Before connecting an external breaking resistor you MUST disconnect the jumper bar placed between CN7.2 and CN7.3.

CN7.3 MUST remain disconnected when an external breaking resistor is used.



External braking resistor must be placed more than 50mm from the drive on notflammable and heat resistant surfaces. The metal case of the braking resistor can reach high temperatures. Take all necessary measures to avoid possible contacts in the final installation.

+DC_BUS is an High-Voltage circuit (up to 400Vdc) so take all necessary measures to avoid possible contacts in the final installation.

UL regulation requirements

In order to comply with cURus certification according to the UL 61800-5-1 standard, the following requirements must be met:



Eating system

IT or TN (not corner earthed).

The drive shall considered only for use in system voltage where the maximum voltage between the ungrounded conductors and ground does not exceed 150 V

Maximum length of the cables

Cable	Lenght
AC Power Supply	No limitation
24 Vdc Power supply & STO	No limitation
Motor	< 30m
Feedback	< 30m
Input & Output	< 30m
Fieldbus	< 30m

Motor cable must be shielded

Fuses on AC Power Supply

In the final installation use only Cooper Bussmann FWX-20 A14F fast fuses on AC bus with 20Arms of current, 250Vac voltage and interrupt rating 200KA or any equivalent UL Listed or UL Recognized External Semiconductor Fuses, on condition that these fuses have the same ratings of the above fuse in particular with "Peak-let-trough-current lp" and "Clearing I2t"

Discharge time of the capacitors on the AC power supply

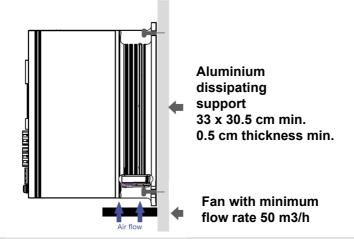
CAUTION - Risk of Electric Shock

Time required for the discharge of the capacitors after the removal of the AC power supply: 4 minutes.

Dissipation



To reach the maximum performances with 100% of duty cycle, the drive shall be fixed on the side to an aluminum heat-sink with dimension of 330x305 mm with 5 mm in thickness and with an external R/C Fans, Electric (GPWV2/8) with an Air flow rate minimum of 50 m3/h positoned on the bottom side of the device like indicated in the picture above. Use with a smaller aluminum heat-sink and a lower Fan Air Flow shall be taken into consideration in the end-use application.



Mating connectors

Connector	Description
CN1	Phoenix 1762208 (Green) or 1759509 (Black)
CN1L	Phoenix 1790111 (Green) or 1708329 (Black)
CN2	Phoenix 1786190 (Green) or 1731196 (Black)
CN3	Phoenix 1790153 (Green) or DFMC 1,5/7-ST-3,5 BK (Black)
CN4	Phoenix 1844691
CN12A/CN12B	RJ45, 8 positions for Ethernet standard cables (CAT5 or higher)

Section of the cables

Function	Cable		
	Minimum	Maximum	
Power supply and PE	0.5 mm ² (AWG20)	2.5 mm ² (AWG12)	
Motor outputs	0.5 mm ² (AWG20)	2.5 mm ² (AWG12)	
Feedback	0.12 mm ² (AWG26)	0.5 mm ² (AWG20)	
Logic supply and Inputs / Outputs	0.5 mm ² (AWG20)	1.3 mm ² (AWG16)	
Fieldbus interfaces	Ethernet standard c	able CAT5 or higher	

Verify the installation

- Check all connection: power supply, logic supply, STO inputs and inputs/outputs
- Make sure all settings right for the application.
- Make sure the power supply is suitable for the drive.
- If possible, remove the load from the motor shaft to avoid that wrong movements cause damage.
- Enable the current to the motor and verify the applied torque.
- Enable a movement of some steps and verify if the rotation direction is the desired one.
- Disconnect the power supply, connect the load on the motor and check the full functionality.

Analysis of malfunctions

When one of the following situations occur, the drive doesn't function correctly and it is reported an error.

DEFECT	CAUSE	ACTION
The external fuse to the drive burns	May be due to a wrong connection of the power supply.	Adjust the connection and recover the fuse. Use a fuse suitable for the application.
Over temperature protection.	May be due to a duty cycle	Increase the air flux and if it is possible chose a motor with higher torque at same current value.
Over current protection.	May be due to a short circuit on the motor power stage.	Shut down the power supply and check if the motor is damaged
Noisy motor movement with vibrations.	May be caused due to a state of resonance.	Increase the resolution of the step angle and/or change the motor velocity to avoid resonance area
The motor produce torque but doesn't rotate	May be caused due to a wrong connection of the I/O's.	Check the connection of the I/O's

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