

# ever DW4D2400E221-00 - Controller

# Installation instructions



Refer to installation use and maintenance manual for more information.

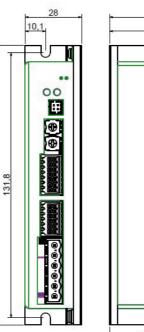
#### BLDC motor drive technical data

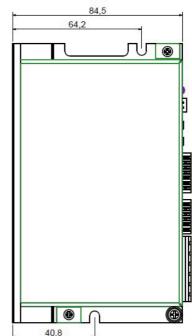
- DC power supply: 12 ÷ 48 Vdc
- DC logic supply: 12 ÷ 48 Vdc (optional and not isolated)
- Phase current: up to 10Arms (28Apeak for 5s)
- Motor power: up to 400W
- Chopper frequency: ultrasonic 40KHz
- · Protections against: over current, over/under voltage, overheating, short circuit between motor phase-to-phase and phase-to-ground
- Ethernet communication interface (Modbus TCP protocol)
- Encoder input (not isolated): 5V Differential (RS422) or 5V Single-Ended (TTL/CMOS) incremental encoder
- Hall input (not isolated): 5V Single-Ended (TTL/CMOS) hall effects
- · Service SCI interface for programming and real time debugging
- 4 digital inputs (opto-coupled)
- 3 digital outputs (opto-coupled)
- Dimensions: 139 x 84,5 x 28 mm (without connectors)
- Protection degree: IP20
- Pollution degree: 2
- Category C3 following standard EN 61800-3

139

- Working temperature 5°C ÷ 40°C ; Storage temperature -25°C ÷ 55°C
- Humidity: 5% ÷ 85% not condensing

#### Mechanical data

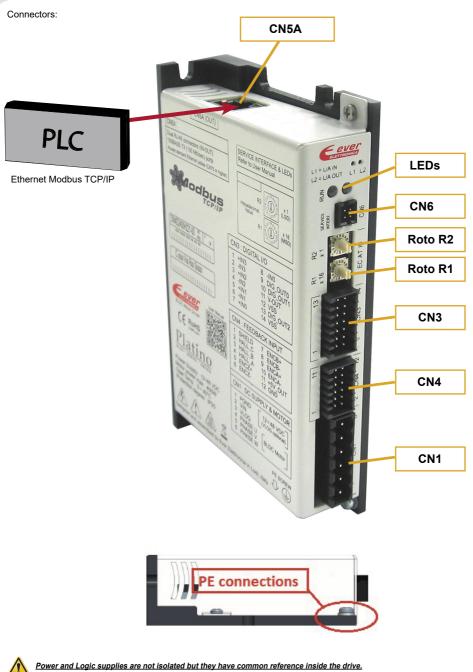








# System connections



## System connection

CN1: DO	CN1: DC Power supply and Motor						
6 position	6 positions, pitch 5.08mm, PCB header connector						
CN1.1	PGND	PWR_IN	Negative DC power supply input				
CN1.2	VIN	PWR_IN	Positive DC power supply input				
CN1.3	VLOG	PWR_IN	Positive DC logic supply input				
CN1.4	U	PWR_OUT	Motor output phase U				
CN1.5	V	PWR_OUT	Motor output phase V				
CN1.6	W	PWR_OUT	Motor output phase W				
	1		6				

#### CN4: Feedback input

12 positions, pitch 2.54mm double row, PCB header connector					
CN4.1	SHIELD	/	Cable shield connection		
CN4.2	HALL_C	DIG_IN	Hall effect signbal C input		
CN4.3	HALL_B	DIG_IN	Hall effect signbal B input		
CN4.4	HALL_A	DIG_IN	Hall effect signbal A input		
CN4.5	ENCZ+	DIG_IN	Encoder Zero input positive		
CN4.6	ENCZ-	DIG_IN	Encoder Zero input negative		
CN4.7	ENCB+	DIG_IN	Encoder phase B input positive		
CN4.8	ENCB-	DIG_IN	Encoder phase B input negative		
CN4.9	ENCA+	DIG_IN	Encoder phase A input positive		
CN4.10	ENCA-	DIG_IN	Encoder phase A input negative		
CN4.11	+5V	PWR_OUT	+5Vdc power supply output		
CN4.12	GND	PWR_OUT	Negative side supply		



#### CN3: Digital inputs/outputs 14 positions, pitch 2.54mm double row, PCB header connector CN3.1 +B0\_IN3 DIG\_IN Digital input B0\_IN3 positive side CN3.2 -B0 IN3 DIG IN Digital input B0 IN3 negative side CN3.3 +B0 IN2 DIG IN Digital input B0 IN2 positive side CN3.4 -B0 IN2 DIG IN Digital input B0\_IN2 negative side CN3.5 +B0 IN1 DIG IN Digital input B0 IN1 positive side CN3.6 -B0 IN1 DIG IN Digital input B0\_IN1 negative side CN3.7 +B0 IN0 DIG IN Digital input B0\_IN0 positive side CN3.8 -B0 IN0 DIG IN Digital input B0 IN0 negative side CN3.9 B0 OUT0 DIG OUT PNP digital output B0 OUT0 CN3.10 B0 OUT1 DIG OUT PNP digital output B0 OUT1 CN3.11 V-OUT PWR IN 24Vdc supply for digital output CN3.12 VSS PWR\_IN Negative input supply for digital outputs CN3.13 B0 OUT2 DIG OUT PNP digital output B0 OUT2 CN3.14 VSS PWR IN Negative input supply for digital outputs



#### **CN6: Service SCI interface**

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4 positio	4 positions, pitch 2mm double row, PCB header connector				
CN6.1	TX/RX	Transmit / Receive Line			
CN6.2	DE/RE	Drive Enable Negated / Receive Enable			
CN6.3	+5V	+5V power out			
CN6.4	GND	DNG power out			



This connection is only possible with hardware and software provided by Ever.

#### CN5A: Ethernet interface

RJ45, 8 positions shielded, PCB header connector Dual RJ45 connectors (IN-OUT) 100BASE-TX (100Mb/sec) ports Accept standard Ethernet cable (CAT5 or higher)







#### **Roto-Switches settings**

	Ethernet IP Address (Last Significant Byte in Hexadecimal Value)									
R1 x 16 (MSD)	0	0	0	0		2	2		F	F
R2 x 1 (LSD)	0	1	2	3		с	D		E	F
IP ADDRESS	SW settings (default)	1	2	3		44	45		254	255
R1 (MSD): Most Significant Digit that must by multiplied per 16. R2 (LSD): Least Significant Digit that must by multiplied per 1. Example: 5C R1 = 5> 5x16 = 80 R2 = C> 12x1 = 12 IP Address (Last Significant Byte) = 92					x : (MS R 0 F E D C	5D) 1 56789 A	x1 (LSD R2 1 0 F E D C	5 6 7 8 9		

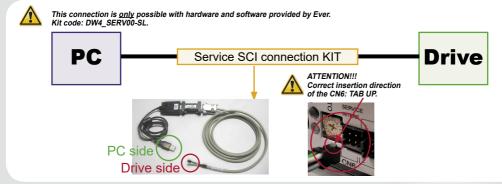
#### Working Status (Led)

	Visualization	status	Description
1	•	Green ON	Communication Active with Master
2	0	Green Blinking	No-Communication with Master
3	•	Blue ON	Error: connect with Service SCI kit and check with software
4	••	Blue ON Yellow ON	Drive in boot mode. A new firmware should be downloaded to drive.
5	• •	Blue ON Red Blinking (200ms)	Initialiazation phase. Should last few seconds. While in this condition the drive is not fully operational
6		Yellow ON	Missing setting of I <sub>nominal</sub>
7		Yellow Blinking (500 ms)	Warning: connect with Service SCI kit and check with software
8	•	Red ON	Protection: Motor is in open phase condition
9	0	Red Blinking (200ms)	Current protection
10	• •	Red ON (1 sec) + Yellow 1 Blink	Under/Over voltage protection
11	••••	Red ON (1 sec) + Yellow 3 Blink	Thermal protection
12	••••	Red ON (1 sec) + Yellow 4 Blink	Motor feedback error
13	•000000	Red ON (1 sec) + Yellow 6 Blink	Motor current regulation is out of range
14	•0000000	Red ON (1 sec) + Yellow 7 Blink	eePLC User Protection (generated by setting bit #0 of eePLC_User_Settings)



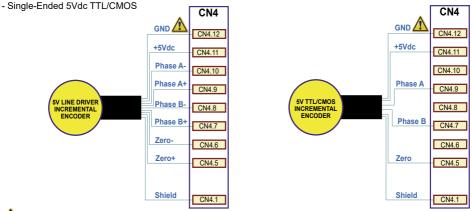
Note : Drive could be considered in a correct status if leds Red, Yellow and Blue are all OFF. In general:

- Led Blue indicates a software internal fault or a non-operative condition
- Led Red indicates an alarm or a drive protection
- Led Yellow indicates a warning



#### Encoder input connection

- Electrically NOT-isolated digital inputs:
- Differential 5Vdc that meet the RS422 standard



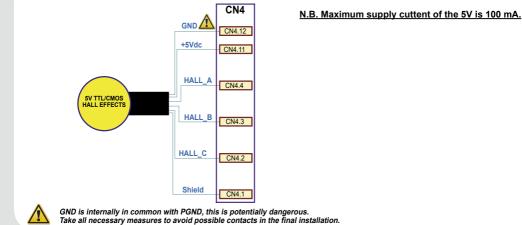
N.B. Maximum supply cuttent of the 5V is 100 mA.



GND is internally in common with PGND, this is potentially dangerous. Take all necessary measures to avoid possible contacts in the final installation.

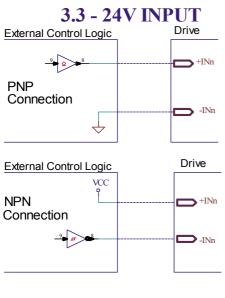
#### Hall effects input connection

Electrically NOT-isolated digital inputs: Single-Ended 5Vdc TTL/CMOS

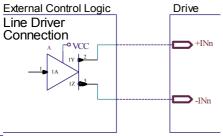




Differential PNP, NPN and Line Driver type.



# 2 - 24V INPUT



Standard Digital Inputs (B0_IN0 and B0_IN1)				
Characteristics MIN. MAX. Unit				
Supply voltage	2 <sup>(1)</sup>	24	Vdc	
Inputs frequency		10	kHz	
Threshold switching voltage	1.61 <sup>(1)</sup>		Vdc	
Current at 2 Vdc <sup>(1)</sup>		2.53	mA	
Current at 3.3 Vdc		5.84	mA	
Current at 5 Vdc		6.28	mA	
Current at 24 Vdc		8.75	mA	

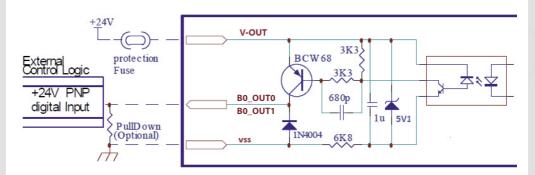
#### High-Speed Digital Inputs (B0\_IN2 and B0\_IN3)

Characteristics	MIN.	MAX.	Unit
Supply voltage	2 <sup>(1)</sup>	24	Vdc
Inputs frequency		500	kHz
Threshold switching voltage	1.61 <sup>(1)</sup>		Vdc
Current at 2 Vdc <sup>(1)</sup>		2.53	mA
Current at 3.3 Vdc		5.84	mA
Current at 5 Vdc		6.28	mA
Current at 24 Vdc		8.75	mA

(1) N.B.: it's recommended to use 2 Vdc digital inputs only in differential Line-Driver configuration to have more noise immunity.

## B0\_OUT0 and B0\_OUT1

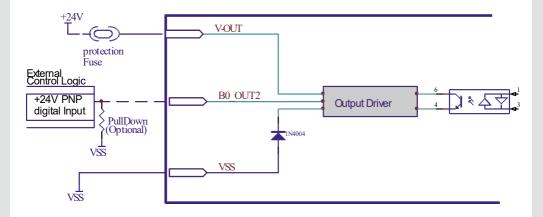
PNP with VOUTmax = 24 Vdc, IOUTmax = 100 mA, Fmax = 250 kHz.



#### B0\_OUT2



PNP with VOUTmax = 24 Vdc, IOUTmax = 1.3A, Fmax = 250 Hz.



#### Mating connectors

Connector	Description
CN1	Phoenix 1758830
CN3	Dinkle 0156-1B14-BK
CN4	Dinkle 0156-1B12-BK
CN5A	RJ45, 8 positions Ethernet standard cables (CAT5 or higher)

#### Section of the cables

Function	Cable		
	Minimum	Maximum	
Power supply and PE	0.5 mm <sup>2</sup> (AWG20)	2.5 mm <sup>2</sup> (AWG12)	
Motor outputs	0.5 mm <sup>2</sup> (AWG20)	2.5 mm <sup>2</sup> (AWG12)	
Feedback / encoder input	0.14 mm <sup>2</sup> (AWG26)	0.5 mm <sup>2</sup> (AWG20)	
Inputs and Outputs	0.14 mm <sup>2</sup> (AWG26)	0.5 mm <sup>2</sup> (AWG20)	
EtherCAT interfaces	Ethernet standard cab	les (CAT5 or higher)	

#### Verify the installation

- Check all connection: power supply and inputs/outputs.
- Make sure all settings right for the application.
- Make sure the power supply is suitable for the drive.
- If possible, remove the load from the motor shaft to avoid that wrong movements cause damage.
- Enable the current to the motor and verify the applied torque.
- Enable a movement of some steps and verify if the rotation direction is the desired one.
- Disconnect the power supply, connect the load on the motor and check the full functionality.

#### Analysis of malfunctions

When any of the following situations occur, the drive is placed in a fault condition.

DEFECT	CAUSE	ACTION
Intervention of the themal protection.	Can be caused by a heavy working cycle or a high current in the motor.	Improve the drive cooling by a natural or fan air flow. Consider to use a motor with a higher torque vs current rating.
Intervention of the current protection.	Short circuit on the motor powering stage(s) of the drive.	Check motor windings and cables to remove the short circuits replacing faulty cables or motor if necessary.
Intervention of the over/under voltage protection	Supply voltage out of range.	Check the value for the supply voltage.
Open phase motor protection.	Motor windings to drive not proper connection.	Check motor cables and connections to the drive.

When any of the following situations occur, the drive doesn't work and isn't placed in an error condition.

DEFECT	CAUSE	ACTION
Noisy motor movement with vibrations.	Can be caused by a lack of power supply to a phase of the motor or a poor regulation of the winding currents.	Check the cables and connections of the motor and/or change the motor speed to avoid a resonance region.
The external fuse on the power supply of the drive is burned.	Can be caused by a wrong connection of the power supply.	Connect the power supply correctly and replace the fuse.
At high speed, the motor torque is not enough.	Can be due to a 'self-limitation' of motor current and torque.	Increase the motor current (always within the limits), increase the supply voltage, change motor connection from series to parallel.

#### **Ever Motion Solutions**



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