

## Installation instructions

**i** Refer to installation use and maintenance manual for more information.  
Available user manual at link <http://www.everelettronica.it/manhw.html>



## 2 phase bipolar stepper drive technical data:

**TITANIO**  
VECTOR · STEPPER · DRIVES

error less service efficient  
technology  
**else**  
by Ever Elettronica

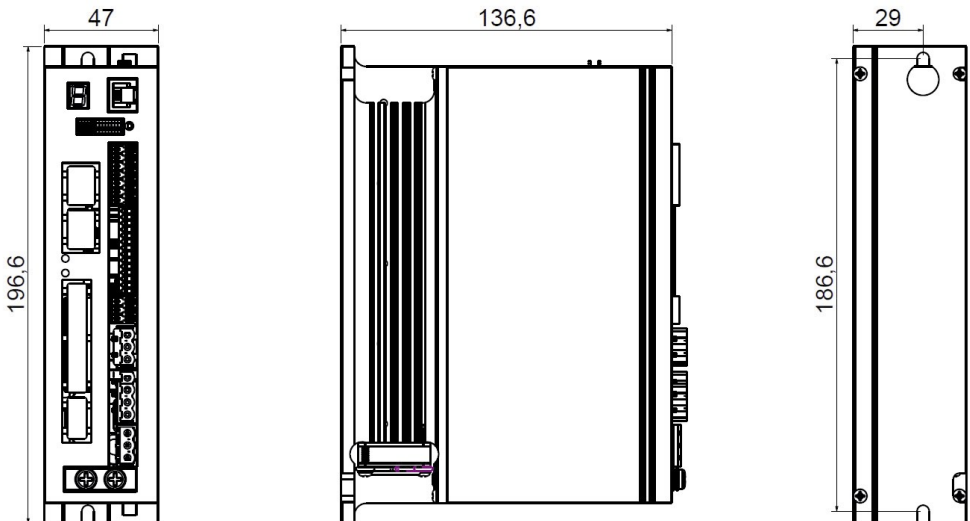
- AC power supply: 85-265Vac monophase or triphase
- DC logic supply: 24 Vdc (mandatory and isolated)
- Phase current: up to 5.2 Arms (7.3 Apk) with 265Vac MAX or 8 Arms (11.3 Apk) with 120Vac MAX
- Chopper frequency: ultrasonic 40KHz
- Stepless Control Technology (65536 position per turn)
- Protections against: over current, over/under voltage, overheating, short circuit between motor phase-to-phase and phase-to-ground
- Profinet communication interface
- Incremental Encoder Input: 5V Differential (RS422) or 5V single-ended TTL/CMOS
- Incremental Encoder Output: 5V Differential (RS422)
- Absolute Encoder Input: 5V BiSS-C or SSI interface
- Service SCI interface for programming and real time debugging
- Safe Torque Off (STO) inputs (opto-coupled)
- 4 digital inputs (opto-coupled)
- 3 digital outputs (opto-coupled)
- Dimensions: 196.6 x 136.6 x 47 mm (without connectors)
- Protection degree: IP20
- Pollution degree 2
- Overvoltage Category III
- Short Circuit Current: 5 KA
- Protection Class: Class I Equipment
- Working temperature 5°C + 50°C; Storage temperature -25°C + 55°C; Humidity : 5% + 85% not condensing

**PROFI**  
**NET**

**UL** US  
UL Recognized

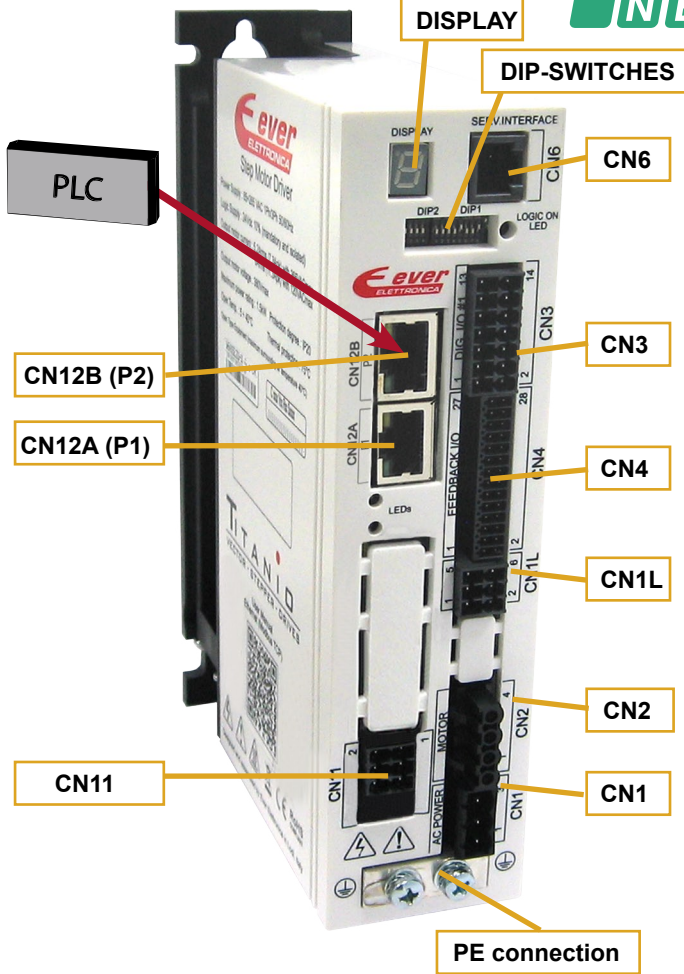


## Mechanical data



# System connections

Connectors:



# System connections

## CN1: AC Power supply

3 positions, pitch 5.08mm single row, PCB header connector

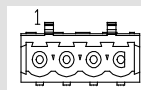
|       |      |        |                       |
|-------|------|--------|-----------------------|
| CN1.1 | ACin | PWR_IN | AC power supply input |
| CN1.2 | ACin | PWR_IN | AC power supply input |
| CN1.3 | ACin | PWR_IN | AC power supply input |



## CN2: Motor connection

4 positions, pitch 5.08mm single row, PCB socket connector

|       |    |         |                       |
|-------|----|---------|-----------------------|
| CN2.1 | A/ | PWR_OUT | Motor output phase A/ |
| CN2.2 | A  | PWR_OUT | Motor output phase A  |
| CN2.3 | B  | PWR_OUT | Motor output phase B  |
| CN2.4 | B/ | PWR_OUT | Motor output phase B/ |

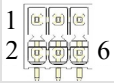


# System connection

## CN1L: 24Vdc Logic Supply and STO inputs

6 positions, pitch 3.5mm double row, PCB header connector

|        |        |        |                                |
|--------|--------|--------|--------------------------------|
| CN1L.1 | VLOG - | PWR_IN | Negative DC logic supply input |
| CN1L.2 | VLOG + | PWR_IN | Positive DC logic supply input |
| CN1L.3 | STO1 - | PWR_IN | STO1 input negative side       |
| CN1L.4 | STO1 + | PWR_IN | STO1 input positive side       |
| CN1L.5 | STO2 - | PWR_IN | STO2 input negative side       |
| CN1L.6 | STO2 + | PWR_IN | STO2 input positive side       |



**! LOGIC 24 Vdc MANDATORY and ISOLATED**

## CN6: Service SCI Interface

RJ11, 6P4C, PCB header connector

|       |       |                                      |
|-------|-------|--------------------------------------|
| CN6.1 | TX/RX | Transmit / Receive Line              |
| CN6.2 | DE/RE | Drive Emable Negated /Receive Enable |
| CN6.3 | +5V   | +5V power out                        |
| CN6.4 | GND   | GND power out                        |

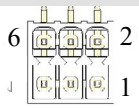


**! This connection is only possible with hardware and software provided by Ever.**

## CN11: 24Vdc Profinet Supply

6 positions, pitch 3.5mm double row, PCB header connector

|        |         |        |                                   |
|--------|---------|--------|-----------------------------------|
| CN11.1 | VSS_EXP | PWR_IN | Negative DC Profinet supply input |
| CN11.2 | VIN_EXP | PWR_IN | Positive DC Profinet supply input |
| CN11.3 | N.C.    | ---    | Not connected                     |
| CN11.4 | N.C.    | ---    | Not connected                     |
| CN11.5 | N.C.    | ---    | Not connected                     |
| CN11.6 | N.C.    | ---    | Not connected                     |



**! LOGIC 24 Vdc MANDATORY and ISOLATED**

## CN12A e CN12B: Profinet interface

RJ45, 8 positions shielded, PCB header connector

Dual RJ45 connectors (IN-OUT)  
100BASE-TX (100 Mb/sec) ports  
Accept standard Ethernet cable (CAT5 or higher)



CN12A (P1)

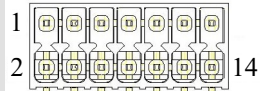


CN12B (P2)

## CN3: Digital Inputs / Outputs #1

14 positions, pitch 3.5mm double row, PCB header connector

|        |         |         |   |
|--------|---------|---------|---|
| CN3.1  | VSS#1   | PWR_IN  | Negative supply for digital outputs B0 on CN3 |
| CN3.2  | V-OUT0  | PWR_IN  | 24Vdc supply for digital outputs B0 on CN3    |
| CN3.3  | B0_OUT0 | DIG_OUT | PNP digital output B0_OUT0                    |
| CN3.4  | B0_OUT1 | DIG_OUT | PNP digital output B0_OUT1                    |
| CN3.5  | B0_OUT2 | DIG_OUT | PNP digital output B0_OUT2                    |
| CN3.6  | N.C.    | ---     | Not connected                                 |
| CN3.7  | -B0_IN0 | DIG_IN  | Digital input B0_IN0 negative side            |
| CN3.8  | +B0_IN0 | DIG_IN  | Digital input B0_IN0 positive side            |
| CN3.9  | -B0_IN1 | DIG_IN  | Digital input B0_IN1 negative side            |
| CN3.10 | +B0_IN1 | DIG_IN  | Digital input B0_IN1 positive side            |
| CN3.11 | -B0_IN2 | DIG_IN  | Digital input B0_IN2 negative side            |
| CN3.12 | +B0_IN2 | DIG_IN  | Digital input B0_IN2 positive side            |
| CN3.13 | -B0_IN3 | DIG_IN  | Digital input B0_IN3 negative side            |
| CN3.14 | +B0_IN3 | DIG_IN  | Digital input B0_IN3 positive side            |



## CN4: Feedback connection

28 position, pitch 2.54mm double row, PCB header connector

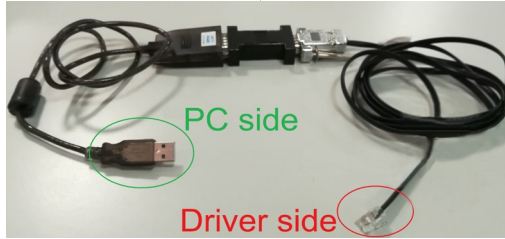
|        |           |         |  |
|--------|-----------|---------|--|
| CN4.1  | Shield    | /       | Cable shield connection for feedback interface |
| CN4.2  | Shield    | /       | Cable shield connection for feedback interface |
| CN4.3  | N.C.      | ---     | Not connected                                  |
| CN4.4  | N.C.      | ---     | Not connected                                  |
| CN4.5  | DATA-     | DIG_IN  | Absolute encoder data input negative           |
| CN4.6  | DATA+     | DIG_IN  | Absolute encoder data input positive           |
| CN4.7  | CLK-      | DIG_OUT | Absolute encoder clock output negative         |
| CN4.8  | CLK+      | DIG_OUT | Absolute encoder clock output positive         |
| CN4.9  | Reserved  | ---     | Reserved pin                                   |
| CN4.10 | Reserved  | ---     | Reserved pin                                   |
| CN4.11 | Reserved  | ---     | Reserved pin                                   |
| CN4.12 | N.C.      | ---     | Not connected                                  |
| CN4.13 | ENCZ-     | DIG_IN  | Encoder Zero differential input negative       |
| CN4.14 | ENCZ+     | DIG_IN  | Encoder Zero differential input positive       |
| CN4.15 | ENCB-     | DIG_IN  | Encoder Phase B differential input negative    |
| CN4.16 | ENCB+     | DIG_IN  | Encoder Phase B differential input positive    |
| CN4.17 | ENCA-     | DIG_IN  | Encoder Phase A differential input negative    |
| CN4.18 | ENCA+     | DIG_IN  | Encoder Phase A differential input positive    |
| CN4.19 | 0VE       | PWR_OUT | Negative side of supply                        |
| CN4.20 | +5E       | PWR_OUT | +5Vdc power supply output                      |
| CN4.21 | OUT_ENCZ- | DIG_OUT | Encoder Zero differential output negative      |
| CN4.22 | OUT_ENCZ+ | DIG_OUT | Encoder Zero differential output positive      |
| CN4.23 | OUT_ENCB- | DIG_OUT | Encoder Phase B differential output negative   |
| CN4.24 | OUT_ENCB+ | DIG_OUT | Encoder Phase B differential output positive   |
| CN4.25 | OUT_ENCA- | DIG_OUT | Encoder Phase A differential output negative   |
| CN4.26 | OUT_ENCA+ | DIG_OUT | Encoder Phase A differential output positive   |
| CN4.27 | 0VE       | PWR_OUT | Reference ground for feedback interface        |
| CN4.28 | 0VE       | PWR_OUT | Reference ground for feedback interface        |



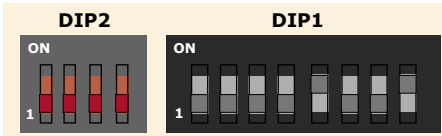
## Service SCI connection



This connection is **only** possible with hardware and software provided by Ever.  
Kit code: SW5\_SERV00-SL or SW5-SERV00-EE.



## Dip-Switched Settings



**NOTE:** the device reads the Dip-Switches only during the Power up.  
If it's necessary a setting change, shut down the system, change the settings and start up the system again to make the changes operating.



The default configuration of the DIPs is:  
- DIP1.5 and DIP1.8 = ON and other contacts DIP1 = OFF  
- DIP2 = OFF

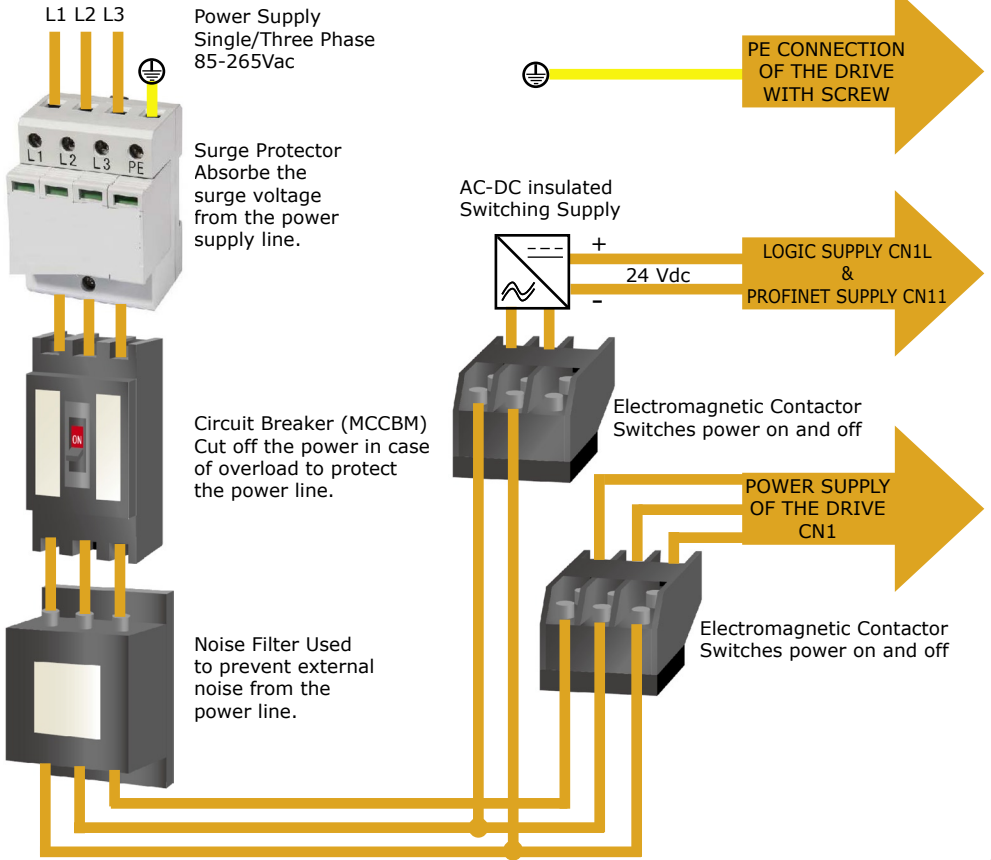
The functionality of the Dip-Switches depends on the Firmware installed on the drive (Refer to the Software Manual).

## Display Status

### Operational statuses and their signals

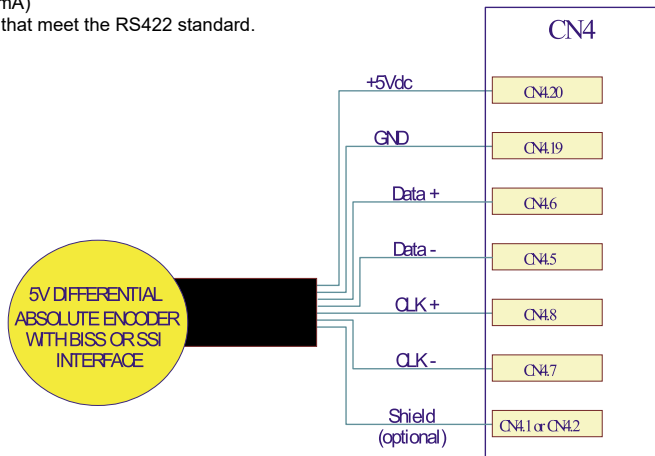
|          |  |
|----------|--|
| flashing | Missing Operating System: no software application stored on drive  |
| flashing | Firmware update: Updating of new software in progress.   |
| flashing | Initialization: the drive executes the start-up procedure (a few seconds after the start-up procedure has begun).            |
| flashing | Correct functioning  |
| +        | Voltage of the DC bus near to the limit value (minimum or maximum)   |
| +        | Drive temperature is near to the maximum value   |
| +        | Warning: EEPROM near Write Overrun   |
| +        | Warning: EEPROM near End of Life   |
| flashing | Enable OFF, current zero   |
| flashing | $I_{nominal}$ not computed   |
| +        | Error: expired eePLC software trial  |
| +        | Error: Security intervention of watchdog   |
| +        | Error: Internal Software Error   |
| +        | Error: Missing calibration values  |
| +        | Error: Management EEPROM   |
| +        | EEPROM fail  |
| +        | Error: eePLC application error   |
| +        | Error: EEPROM Write Overrun  |
| +        | Error: Feature Unavailable (the application tried to use a feature that is not available in the current drive configuration) |
| +        | Open motor phases  |
| +        | Over/under voltage   |
| +        | Over current on the motor output   |
| +        | Over temperature of the drive  |
| +        | Missing Torque Enable ("missing Safe Torque Off")  |
| +        | Drive over power protection and/or current regulation out of range   |
| +        | eePLC User Protection (generated by setting bit #0 of eePLC_User_Settings)   |
| +        | Motor feedback error   |

## Power & Logic Supply connections



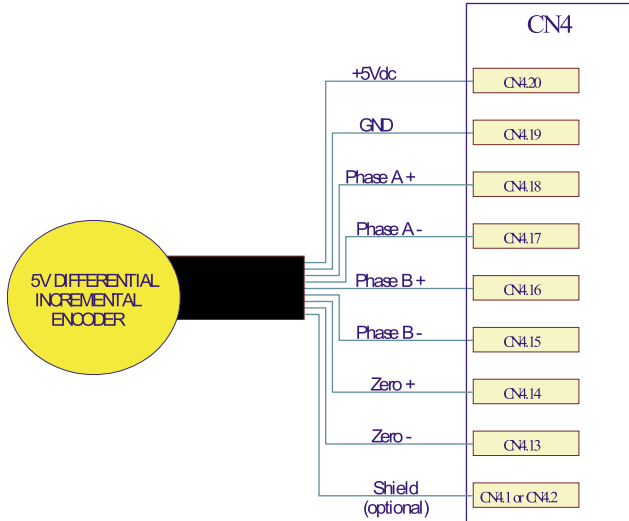
## Absolute Encoder input connection

(Maximum supply current 100mA)  
Differential 5Vdc digital inputs that meet the RS422 standard.

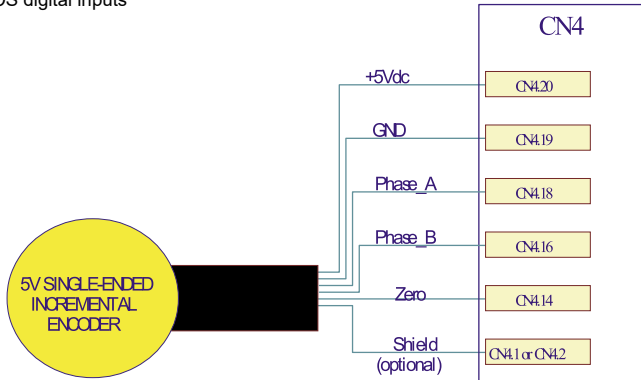


## Incremental Encoder input connection

(Maximum supply current 100mA)  
Differential 5Vdc digital inputs that meet the RS422 standard.

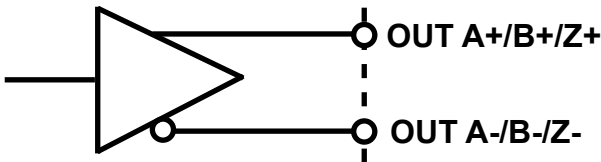


Single-Ended 5Vdc TTL/CMOS digital inputs



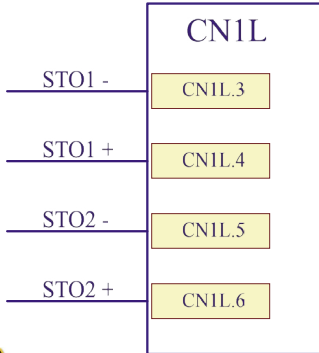
## Incremental Encoder output connection

Outputs reports the used interface for encoder input: Differential or Single-Ended.  
Differential 5V digital outputs that meets RS422 standard.



# Safe Torque Off inputs (STO)

2 terminals, 24V compatible (optoisolated)



| STO1          | STO2          | Drive Status | Motor Status     |
|---------------|---------------|--------------|------------------|
| +24Vdc        | +24Vdc        | Enable       | SW controlled    |
| +24Vdc        | Not connected | Disable      | Stop for inertia |
| Not connected | +24Vdc        | Disable      | Stop for inertia |
| Not connected | Not connected | Disable      | Stop for inertia |



**STO inputs are optoisolated, shall not be used the same 24 Vdc of logic supply for their connection.**

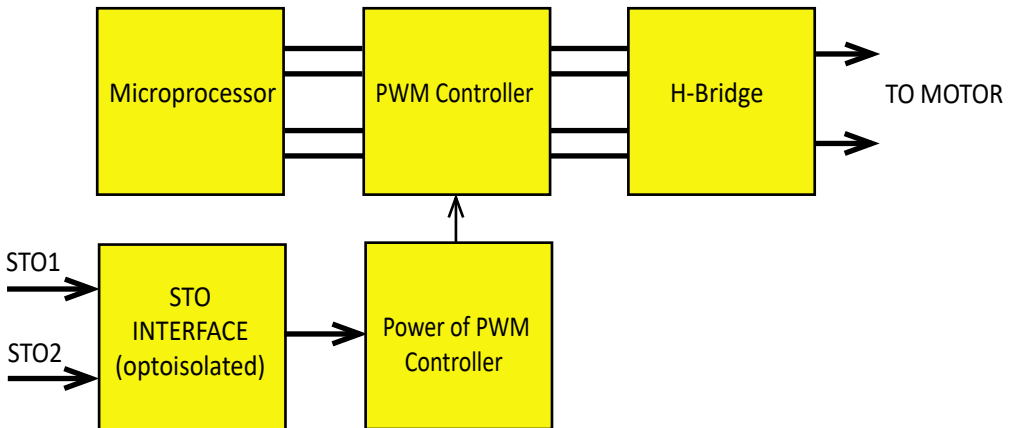
### Safety specifications

| Safety function        | Category               | STO   | Safe Torque Off                           |
|------------------------|------------------------|---|---|
|                        | Performance Level      | 4   | In according with EN ISO 13849-1          |
|                        | Safety Integrity Level | PLe   | In according with EN ISO 13849-1          |
|                        |                        | SIL3  | In according with EN ISO 13849-1 table 3  |
| DC <sub>avg</sub> [%]  |                        | 99  | Average Diagnostic Coverage               |
| PFH <sub>D</sub> [1/h] |                        | 6.44 x 10 <sup>-9</sup>   | Probability of dangerous failure per hour |
| T Service Life [Years] |                        | 20  | In accordance with EN ISO 13849-1         |
| Type test              |                        | The STO function has been certified by an independent testing body. |   |



Refer to the "Safety Manual\_STO on SW5-AW5 Series" for more details of the Safe Torque Off function characteristics.

Principle of operation:



The drive has a safety feature that is designed to provide the Safe Torque Off (STO) function as defined in IEC 61800-5-2. Two input signals are provided which, when not connected, prevent the upper and lower devices in the PWM outputs from being operated by the digital control core. This provides a positive OFF capability that cannot be overridden by the control firmware, or associated hardware components. When both STO signals are activated (current is flowing in the input diodes of the optocouplers), the control core will be able to control the on/off state of the PWM outputs.



If not using the STO feature, both signals must be connected to a 24Vdc supply in order to enable the drive.



If a drive in operation mode is disabled by STO signal, it immediately finishes producing torque but the motor continues to run by inertia until it can stop.

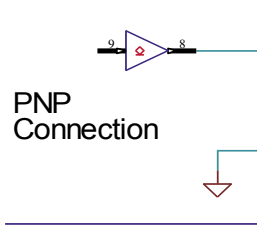
# Digital inputs connection



Differential PNP, NPN and Line Driver type.

## 3.3 - 24V INPUT

External Control Logic



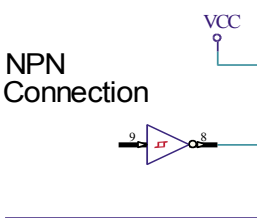
Drive

+B0\_IN0  
+B0\_IN1  
+B0\_IN2  
+B0\_IN3

-B0\_IN0  
-B0\_IN1  
-B0\_IN2  
-B0\_IN3

| B0_IN0 and B0_IN1               |                     |      |      |
|---------------------------------|---------------------|------|------|
| Characteristics                 | MIN.                | MAX. | Unit |
| Supply voltage                  | 2 <sup>(1)</sup>    | 24   | Vdc  |
| Inputs frequency                | --                  | 10   | kHz  |
| Threshold switching voltage     | 1.61 <sup>(1)</sup> | --   | Vdc  |
| Current at 2 Vdc <sup>(1)</sup> | --                  | 2.53 | mA   |
| Current at 3.3 Vdc              | --                  | 5.84 | mA   |
| Current at 5 Vdc                | --                  | 6.28 | mA   |
| Current at 24 Vdc               | --                  | 8.75 | mA   |

External Control Logic



Drive

+B0\_IN0  
+B0\_IN1  
+B0\_IN2  
+B0\_IN3

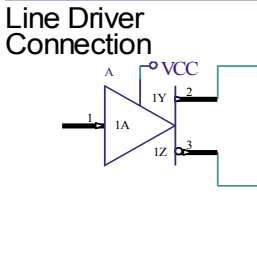
-B0\_IN0  
-B0\_IN1  
-B0\_IN2  
-B0\_IN3

| B0_IN2 and B0_IN3               |                     |      |      |
|---------------------------------|---------------------|------|------|
| Characteristics                 | MIN.                | MAX. | Unit |
| Supply voltage                  | 2 <sup>(1)</sup>    | 24   | Vdc  |
| Inputs frequency                | --                  | 500  | kHz  |
| Threshold switching voltage     | 1.61 <sup>(1)</sup> | --   | Vdc  |
| Current at 2 Vdc <sup>(1)</sup> | --                  | 2.53 | mA   |
| Current at 3.3 Vdc              | --                  | 5.84 | mA   |
| Current at 5 Vdc                | --                  | 6.28 | mA   |

(1) N.B.: It's recommended to use 2 Vdc digital inputs only in differential Line-Driver configuration to have more noise immunity.

## 2 - 24V INPUT

External Control Logic



Drive

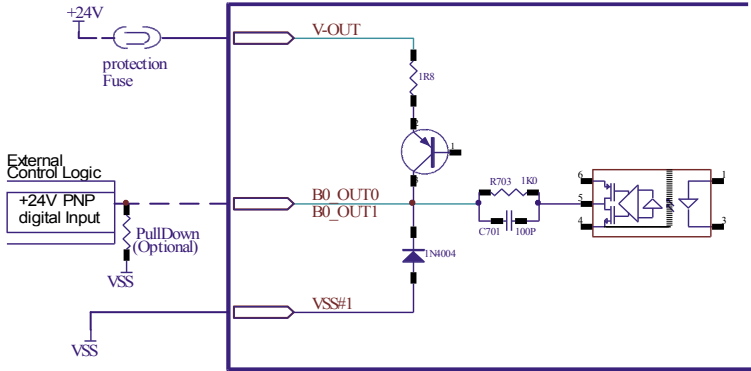
+B0\_IN0  
+B0\_IN1  
+B0\_IN2  
+B0\_IN3

-B0\_IN0  
-B0\_IN1  
-B0\_IN2  
-B0\_IN3



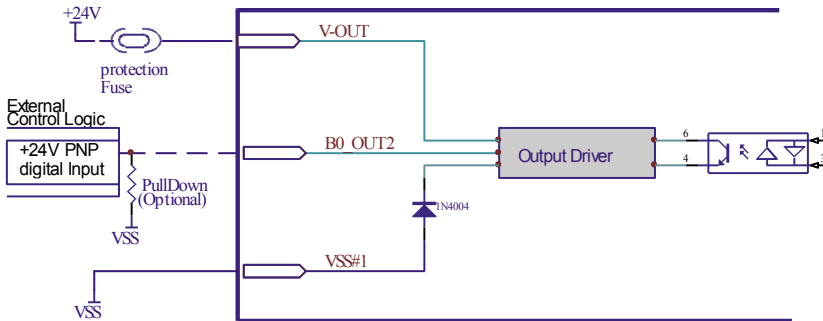
## Digital outputs connection (B0\_OUT0 and B0\_OUT1)

**i** PNP with  $V_{OUTmax} = 24Vdc$ ,  $I_{OUTmax} = 100mA$ ,  $Fmax = 500kHz$



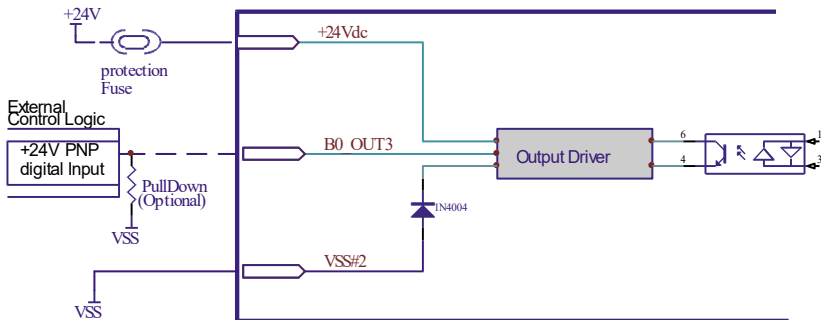
## Digital output connection (B0\_OUT2)

**i** PNP with  $V_{OUTmax} = 24Vdc$ ,  $I_{OUTmax} = 1.3A$ ,  $Fmax = 1kHz$



## Digital output connection (B0\_OUT3)

**i** PNP with  $V_{OUTmax} = 24Vdc$ ,  $I_{OUTmax} = 500mA$ ,  $Fmax = 1kHz$



## UL regulation requirements

In order to comply with cURus certification according to the UL 61800-5-1 standard, the following requirements must be met:



# File number E363861

### Eating system

IT or TN (not corner earthed).

The drive shall be considered only for use in system voltage where the maximum voltage between the ungrounded conductors and ground does not exceed 150 V

### Maximum length of the cables

| <b>Cable</b>              | <b>Length</b> |
|---------------------------|---------------|
| AC Power Supply           | No limitation |
| 24 Vdc Power supply & STO | No limitation |
| Motor                     | < 30m         |
| Feedback                  | < 30m         |
| Input & Output            | < 30m         |
| Fieldbus                  | < 30m         |

### Motor cable must be shielded

### Fuses on AC Power Supply

In the final installation use only Cooper Bussmann FWX-20 A14F fast fuses on AC bus with 20Arms of current, 250Vac voltage and interrupt rating 200KA or any equivalent UL Listed or UL Recognized External Semiconductor Fuses, on condition that these fuses have the same ratings of the above fuse in particular with "Peak-let-through-current  $I_p$ " and "Clearing  $I_2t$ "

### Discharge time of the capacitors on the AC power supply



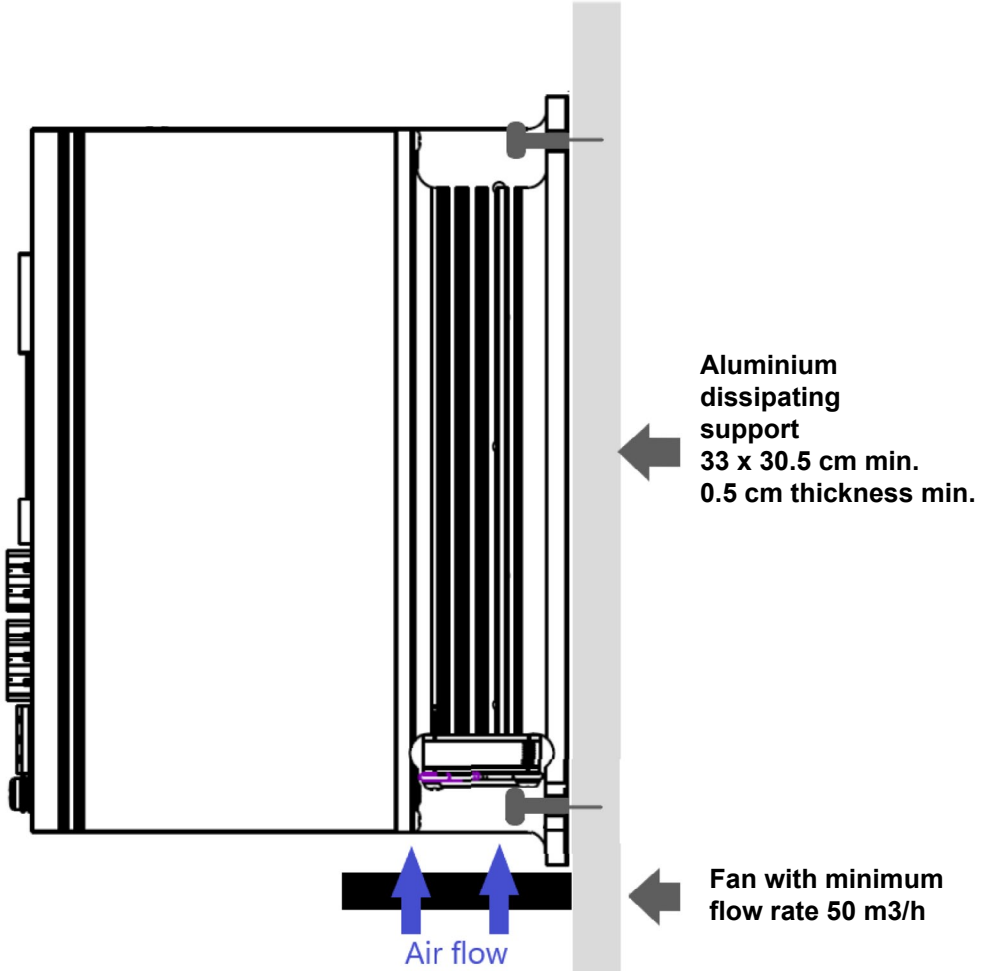
**CAUTION - Risk of Electric Shock**

**Time required for the discharge of the capacitors after the removal of the AC power supply: 4 minutes.**

### Dissipation



To reach the maximum performances with 100% of duty cycle, the drive shall be fixed on the side to an aluminum heat-sink with dimension of 330x305 mm with 5 mm in thickness and with an external R/C Fans, Electric (GPWV2/8) with an Air flow rate minimum of 50 m3/h positioned on the bottom side of the device like indicated in the picture above. Use with a smaller aluminum heat-sink and a lower Fan Air Flow shall be taken into consideration in the end-use application.



## Mating connectors

| Connector   | Description   |
|-------------|---|
| CN1         | Phoenix 1762208 (Green) or 1759509 (Black)                      |
| CN1L        | Phoenix 1790111 (Green) or 1708329 (Black)                      |
| CN2         | Phoenix 1786190 (Green) or 1731196 (Black)                      |
| CN3         | Phoenix 1790153 (Green) or DFMC 1,5/ 7-ST-3,5 BK (Black)        |
| CN4         | Phoenix 1844691   |
| CN12A/CN12B | RJ45, 8 positions for Ethernet standard cables (CAT5 or higher) |

## Section of the cables

| Function                          | Cable                                  |                             |
|-----------------------------------|--|-----------------------------|
|                                   | Minimum                                | Maximum                     |
| Power supply and PE               | 0.5 mm <sup>2</sup> (AWG20)            | 2.5 mm <sup>2</sup> (AWG12) |
| Motor outputs                     | 0.5 mm <sup>2</sup> (AWG20)            | 2.5 mm <sup>2</sup> (AWG12) |
| Feedback                          | 0.12 mm <sup>2</sup> (AWG26)           | 0.5 mm <sup>2</sup> (AWG20) |
| Logic supply and Inputs / Outputs | 0.5 mm <sup>2</sup> (AWG20)            | 1.3 mm <sup>2</sup> (AWG16) |
| Fieldbus interfaces               | Ethernet standard cable CAT5 or higher |                             |

## Verify the installation

- Check all connection: power supply, logic supply, STO inputs and inputs/outputs
- Make sure all settings right for the application.
- Make sure the power supply is suitable for the drive.
- If possible, remove the load from the motor shaft to avoid that wrong movements cause damage.
- Enable the current to the motor and verify the applied torque.
- Enable a movement of some steps and verify if the rotation direction is the desired one.
- Disconnect the power supply, connect the load on the motor and check the full functionality.

## Analysis of malfunctions



*When one of the following situations occur, the drive doesn't function correctly and it is reported an error.*

| DEFECT                                      | CAUSE   | ACTION  |
|---|---|---|
| The external fuse to the drive burns        | May be due to a wrong connection of the power supply.   | Adjust the connection and recover the fuse. Use a fuse suitable for the application.                |
| Over temperature protection.                | May be due to a duty cycle                              | Increase the air flux and if it is possible chose a motor with higher torque at same current value. |
| Over current protection.                    | May be due to a short circuit on the motor power stage. | Shut down the power supply and check if the motor is damaged  |
| Noisy motor movement with vibrations.       | May be caused due to a state of resonance.              | Increase the resolution of the step angle and/or change the motor velocity to avoid resonance area  |
| The motor produce torque but doesn't rotate | May be caused due to a wrong connection of the I/O's.   | Check the connection of the I/O's   |

### EVER Elettronica

Via del Commercio, 2/4 - 9/11

Loc. San Grato Z. I

26900 - L O D I - Italy

Phone +39 0371 412318 - Fax +39 0371 412367

email: infoever@everelettronica.it

web: www.everelettronica.it

